



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4273-042
Job Sheet 168146



Part No: D4273-042

Job Qty: 1 ea

Part Name: Basket Base Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG D4279 REV B SHEETS 1,2, D4273 REV F SHEETS 6,7,8,9,10 IPP Rev:A 10.11.16 new issue DD
verf:EC IPP Rev:B 11.01.20 AS PER DWG REV:C DD verf:EC IPP Rev:C 11.03.03 AS PER DWG REV:D DD
verf:EC IPP REV:D 12.07.24 AS PER DWG REV:E DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/18/17	12/18/17	0.00	0.00	Start Up Large Fab-2		D.M.L 18-1-10
100	Large Fab	1 pcs	12/19/17	12/19/17	0.00	31.15	Large Fab 1		J.C 18-1-11
110	QC	1 pcs	12/19/17	12/19/17	0.00	0.00	QC9		18-01-17
120	QC	1 pcs	12/19/17	12/19/17	0.00	0.00	QC5		18-01-17
125	HandFinish	1 pcs	12/19/17	12/19/17	0.00	0.40	HandFinish2		BEB 18-01-18
130	Powdercoat	1 pcs	12/20/17	12/20/17	0.00	0.67	Powdercoat2		BR 18-01-18
140	QC	1 pcs	12/20/17	12/20/17	0.00	0.00	QC3		18-01-18
150	Packaging	1 pcs	12/20/17	12/20/17	0.00	0.00	Packaging3		DAS
160	QC21-SA	1 Ea	12/20/17	12/20/17	0.00	0.00	QC21		21 JAN 18 2018

Part Op **100** - 1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4273, NEED Descriptions: TO WELDED AFTHET MESH IS INSTALL) weld as per dwg D4273 using DT10317 2- Cut D4279-1 (MADE ON THIS W/O) base mesh and tack weld all mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends (D4279-5/-9)

130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

M 138467 START: 10:25. CUT: 3:15 FINISH: 10:40.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005842	2	30	0	0
5014870	D3913-1	1	7	0	0
5018474	D3913-15 5014390	1	9	0	0
	D3913-3	1	9	0	0
	D3913-9 5010881	1	5	0	0
	D3916-5	3	17	0	0
5012929	D4016-1 5009181	3	14	0	0
	D4017-7	3	24	0	0
5015631	D4021-1 5010955	3	26	0	0
	D4277-19	1	5	0	0
5015962	D4277-3 5015591	1	5	0	0
	D4277-5	2	14	0	0
5001420	D4277-9 5015811	1	3	0	0
5017978	D4278-041	1	7	0	0
5017734	D4278-045 5011234	2	6	0	0
	D4278-047	1	6	0	0
5005859	D4279-5 5005862	1	7	0	0
	D4279-7	2	3	0	0
5019694	D4279-9 5024968	1	7	0	0
	D4306-044	1	5	0	0
5015498	D4306-045 5018911	1	1	0	0
	D4306-1	1	9	0	0
5019585	D4672-1 5005866	2	17	0	0
502100	M304EX0.75-16F	32	834	0	0

Part Specifications

Specifications could not be found.

Plex 1/8/18 7:46 AM dart.labonte.daniel



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Basket Base Assembly, RH

PART NO: D4273-042

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 01/10/18

Job No: 168146